| Work Order Wednesday, July 20 | ID 72206 0, 2011 7:51:54 AM | * * | | | | | | | | | Page 1 |
|--------------------------------|--------------------------------|--------------------------------|----------------------|--------------------------|---------------------|--------------|---------------|--------------|---------------|------------------|-----------------------------------|
| Revision ID: Item Name: We | 19/2011 Start Qty: 2.00 | SD 27 | Accept | Cust Item I Customer: | IIII IIII II | i | | Setup | Start | | |
| | Process Plan: | Date://-07-/ | Tooling: SPC (Y/N): | | ate: | | | Run | Start Stop | | 147 41 414 414 147 417 418 418 |
| Sequence ID/ Work Center ID | Operation Description | | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | t Rej Qty | | Reject Number | Insp. Stamp |
| Draw Nbr | Revision Nbr | | | | | | | | | | |
| D3505 | Rev A | | | | | | | | | | |
| Skidtubes Skidtubes | | Lengh as per Dwg D3505□2 | | DT8869 Drill | | | <u>*3</u> | | | | 1/07/27 |
| QC Quality Control | | pen pillots to 1.000" as per E | 0.00 0.00 0.00 | | | | <u> </u> | 17- | -7- | 28 | 3 |
| 120 HandFinish | Chemical Conversion | Coat per QSI005 4.1 | 0.00 | De 1 | 1.07 | .29. | | - | | | |

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Hand Finishing

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| W/O: | | | WC | RK ORDER CHANG | GES | | · * *** * | | | |
| DATE | STEP | PRO | PROCEDURE CHANGE | | | | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC inspector |
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| Part No: PAR #: | | Fault Cated | jory: | NCR: \ | 'es N | lo DQ | A: | _ Date: _ | | |
| Resolution: | | | Disposition: QA | | | QA: N/C Closed: | | | | |
| NCR: | | | WORK ORDE | ER NON-CONFORM | ANCE (N | ICR) | | | | |
| DATE | STEP | Description of NC | | | ction B | 0 | Verification | | Approval | Approval |
| | | Section A | Initial Chief Eng | Action Description Chief Eng | [| gn & Date | Secti | ion C | Chief Eng | QC Inspector |
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Work Order ID 72206

Wednesday, July 20, 2011 7:51:55 AM



Page 2

Item ID:

D3505-1

Accept

Setup Start



Revision ID:

Start Date:

Item Name:

Web

Required Date: 7/26/2011

7/19/2011

Start Oty: 2.00

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

OC:

Process Plan:

Date:

Date:

SPC (Y/N):

Tooling:

Date:

Date:

Run

Start

Stop

Stop

Sequence ID/ **Work Center ID**

130

Quality Control

Operation Description

OC3- Inspect Part Finish

Memo

Set Up/ **Run Hours**

0.00

0.00

Tool ID

Tool # Plan Code

Accept Oty

Reject Otv

Reject

Insp. Number Stamp

140

Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

0.00

150

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Dart Aerospace Ltd

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| W/O: | | | W | ORK ORDER CHANGE | S | | | | *** |
| DATE | STEP | PROCEDURE CHANGE | | | | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | : | PAR #: | _ Fault Cate | egory: | NCR: Yes | No DQ | A: | Date: _ | |
| Resolution: | | | | | | | | | |
| NCR: | | W | ORK ORE | ER NON-CONFORMA | NCE (NCF | ?) | | | · |
| DATE | CTED | Description of NC | Corrective Action Section B | | | Verific | cation | Approval | Approval |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign 8 Date | | ion C | Chief Eng | QC Inspector |
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Picklist Print

Wednesday, July 20, 2011 7:52:01 AM

Work Order ID: 72206

.c. 1D. 7220

Parent Item: D3
Parent Item Name:

D3505-1 : Web

Start Date: 7/19/2011

Required Date: 7/26/2011

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A New Issue 06-05-30 JLM

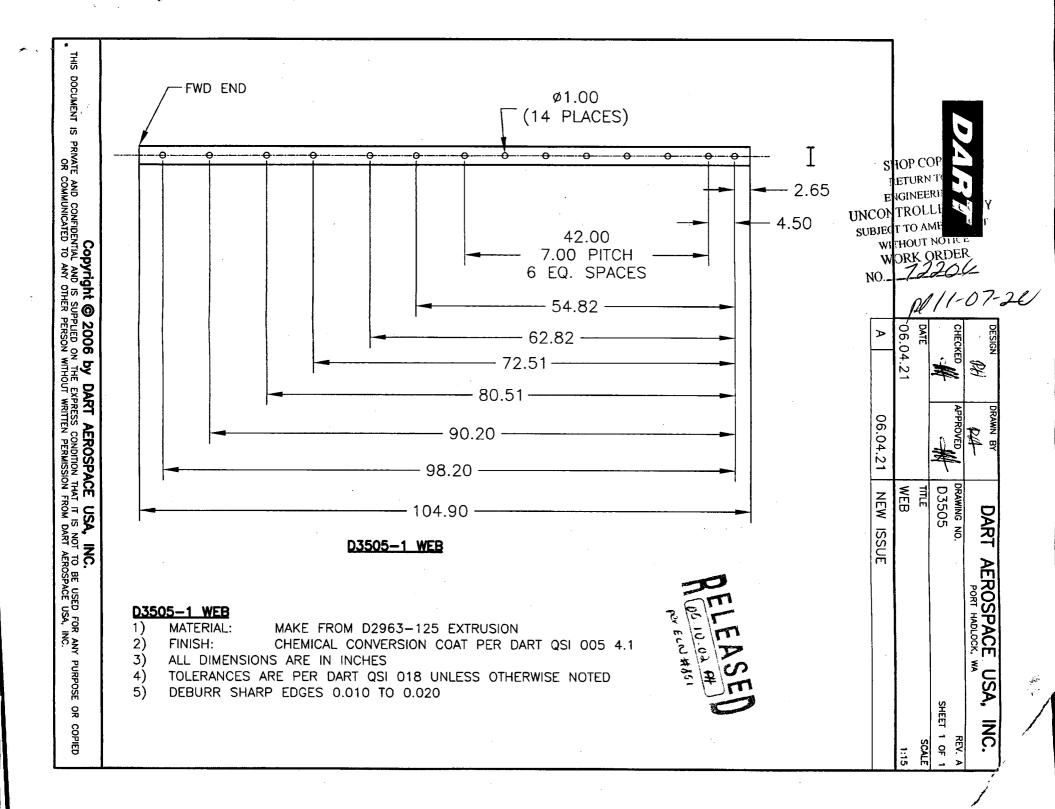
| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|-----------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D2963-125 105 I Beam Extrusion | | Manufactured | No | | | 120 | Each | 108.0000 | 1 | 2 | | | Se |

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Page 1

Dart Aerospace Ltd

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| Part No | • | PAR #: | Fault Cate | egory: | NCR: Yes | No DQA | ı: | _ Date: _ | |
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| Part No |): | PAR #: | Fault Ca | tegory: | NCR: Yes | lo DQA: | | Date: _ | • |
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| NCR: | | V | VORK OR | DER NON-CONFORMAN | NCE (NCR) | | | | |
| DATE | 0.750 | Description of NC | Corrective Action Section | | | Verificat | ion | Approval | Approval |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | | Chief Eng | QC Inspector |
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